

obsolete

The following corrections should be made to the SM-2 Revised (July 1, 1971)

**NOTE:** The SM-2 Revised does not contain any service information on the H1B. Use the new H Series Shop Manual for the H1B.

- A. Page 10.  
Remove the headings from photographs number 29 and 30.
- B. Page 18, Table 6.  
Compression pressure for the H1 should be 142 lb./in.<sup>2</sup> at 200 rpm. Compression pressure for the S2 should be 156 lb./in.<sup>2</sup> at 200 rpm.
- C. Page 20, Paragraph e.  
The connecting rod small end play service limit should be 0.0039 in. (0.10mm).
- D. Page 27, Second Column. The eighth line from the bottom should read:  
"with 6 friction plates (7 in H Series) and 5 clutch"
- E. Page 28, Second Column. Line 5 should read:  
"the clutch hub. Thus, the drive train is as"
- F. Page 46, 47. These two pages are correct for the S2, but not for the H1. See the corrections for pages 44 and 45 of the new H Series Shop Manual for the H1.
- G. Page 97. Diagram #407 should be corrected to match the diagram below:

