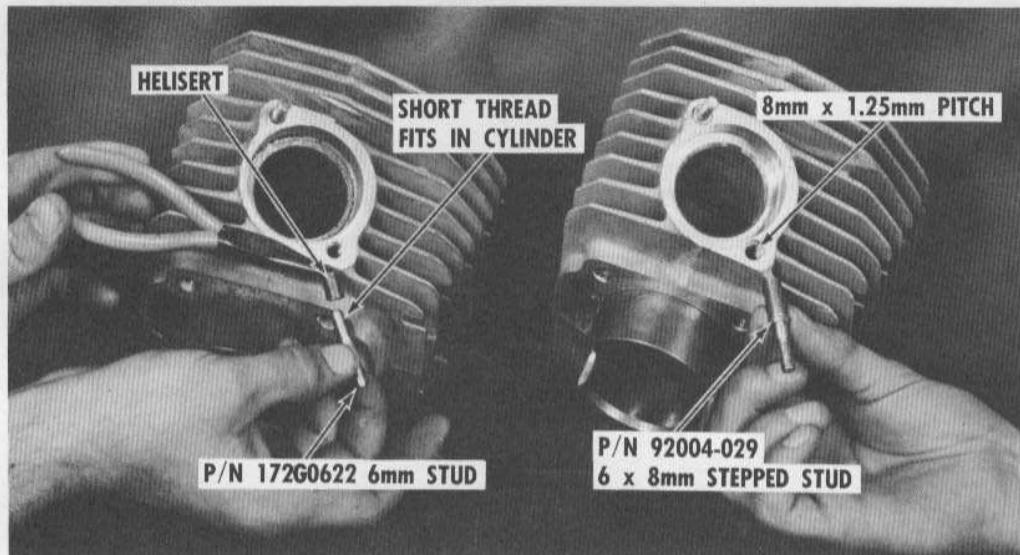


SUBJECT:

To improve servicing, the cylinder exhaust flange stud has been changed from a plain 6mm stud to a stepped 6mm x 8mm stud. The difference in parts is shown below.



APPLICATION:

The 6mm x 8mm stud was incorporated on H1's after Engine KAE-03138.

SERVICING:

- A. **H1's BEFORE ENGINE KAE-03138.** The original cylinders on these units have helical thread inserts. If a flange stud breaks, you must use the early 6mm stud for replacement. **NOTE:** The 8mm stud cannot be used in the early cylinders because the hole is a 1.0mm pitch thread, while the stud is a 1.25mm pitch thread.
- B. **H1's AFTER ENGINE KAE-03138.** The later 6mm x 8mm stud must be used for replacement in these cylinders.

PARTS INFORMATION:

Studs are not included with the cylinders but may be ordered separately from Parts Department.

DESCRIPTION	OLD PARTS		NEW PARTS		INTER-CHANGE	EFFECTIVE I.D.
	OLD P/N	REMARKS	NEW P/N	REMARKS	OLD ↔ NEW	
Stud	172G0622	6mm Stud	92004-029	6 x 8mm Stepped Stud	← X →	KAE-03138

O = interchangeable X = not interchangeable □ = not available

WARRANTY INFORMATION:

This is a factory production change for routine product improvement. This bulletin is for notification of modification only, not for warranty authorization. ■